



U.S. Environmental
Protection Agency

Office of Solid Waste
and Emergency
Response

Technology
Innovation Office

EPA/542/N-92/001 No. 8 March 1992

TECH TRENDS

The applied technologies journal for Superfund removals and remedial actions and RCRA corrective actions

Good News for Savannah River

Dept. of Energy's Integrated Demonstration Program to Contribute to TECH TRENDS

We're excited to carry in this issue of *TECH TRENDS* an article on horizontal wells for *in situ* air stripping that comes from the Department of Energy's (DOE) Integrated Demonstration Program at the Savannah River Site. We hope that it is the first of many articles from Savannah River.

DOE's Integrated Demonstration Program was developed to facilitate timely and effective application of new and enhanced technologies to meet DOE's environmental restoration needs. Entire systems and multiple technologies are assembled and evaluated as part of a collaborative effort with DOE laboratories, universities, federal agencies and private industries. The Savannah River program involves innovative groundwater and soil technologies.

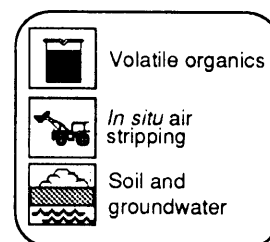
New Information Sources Available

Don't miss this issue's special insert that highlights EPA's Technology Innovation Office's new automated database, the Vendor Information System for Innovative Treatment Technologies (VISITT), and a new publication entitled *Innovative Treatment Technologies: Overview and Guide to Information Sources*.

Horizontal Wells for Cost Effective In Situ Air Stripping

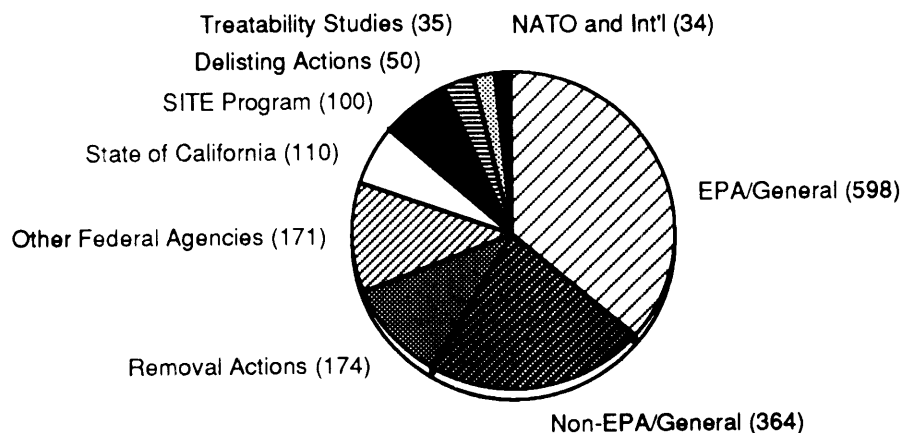
by Caroline Teelon
Westinghouse Savannah River Company

The Department of Energy (DOE) has developed and demonstrated an *in situ* air stripping technique that utilizes horizontal wells to remove volatile organic solvents from soil and groundwater. The demonstration was part of the DOE's Savannah River Integrated Demonstration Program. At the site, an abandoned process sewer line leaked trichloroethylene and tetrachloroethylene into soil and groundwater. Air injection and extraction using horizontal wells has several advantages over traditional air stripping. With horizontal wells, contaminant extraction can follow natural paths of high permeability—most likely the same paths taken by the contaminant leaking downward from the upper levels of the soil strata. The positioning of horizontal wells can be planned to conform to the distribution of subsurface contamination and can optimize the results of *in situ* remediation by providing more contact area with the contaminant plume. Horizontal wells also allow access under surface structures and buildings. This means that storage tanks and lines often associated with industrial operations can be accessed without demolishing above-ground structures or installing a vertical drilling rig within the structure. Although more costly per linear foot to install than vertical wells, a horizontal well system can save on operating expenses.



(see *Horizontal Wells* page 2)

Sources of Documents in ATTIC*



* **Alternative Treatment Technology Information Center**



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SITE Subjects

Slurry Biodegradation Removes Wide Range of Organics in Soils

by Ronald Lewis

Risk Reduction Engineering Laboratory

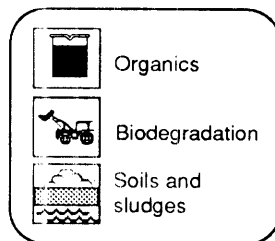
Slurry biodegradation in a bioreactor has the potential to treat a wide range of organic contaminants such as pesticides, fuels, creosote, pentachlorophenol and polychlorinated biphenyls. The process has been used to treat coal tars, refinery wastes, hydrocarbons and wood-preserving wastes. Slurry biodegradation to treat soils and sludges with organic contaminants was pilot-tested on creosote-contaminated soil from the Burlington Northern Superfund Site in Brainerd, Minnesota as part of the EPA Superfund Innovative Technology Evaluation (SITE) Program. This SITE demonstration was conducted at EPA's Test and Evaluation facility in Cincinnati, Ohio, using a 60-liter Biolift™ reactor. Slurry biodegradation can be effective in treating highly-contaminated soils and sludges that have contaminant concentrations ranging from 2,500-250,000 mg/kg.

For the SITE demonstration, the contaminated soil was first screened to remove oversized material. Next, the soil was mixed with water to form a slurry composed of 20-30% soil by weight. The slurry was passed through a milling process to achieve a suitable grain size distribution for the bioreactor. The slurry was fed to a continuously-stirred tank bioreactor, and microorganisms and nutrients were added to enhance the biodegradation process. The additions included an inoculum of indigenous PAH degraders, an inorganic nitrogen supplement in the form of NH₄-N and a media broth containing potassium, phosphate, magnesium, calcium and iron. Once the biodegradation was completed, the treated slurry was sent to a separation/dewatering system. The process converted the PAHs into relatively harmless by-products of microbial metabolism and inorganic salts.

The greatest decline in contaminant concentrations occurred in the first two weeks of the study. Soil-bound PAH which had initial concentration levels of 728-4,920 mg/kg soil showed a 70-97% reduction (average of 89%) over nine weeks of testing. Liquid-phase PAHs with original concentration levels of 1.1 mg/liter were below the detection limits in post-treatment samples.

The residence time in a bioreactor will vary with the soil or sludge matrix, the physical/chemical nature of the contaminant (including concentration and the biodegradability of the contaminants). After the biodegradation process is completed, the solids can be further treated if they still contain organic contaminants. The process water can be treated in an on-site treatment system before it is discharged or recycled back into the slurry system. Should air emissions occur (depending on waste characteristics), it may be necessary to use an air pollution control, such as activated carbon.

A Technology Evaluation Report and an Applications Analysis Report describing the complete demonstration will be available this summer. For more information, call Ron Lewis at EPA's Risk Reduction Engineering Laboratory at FTS-684-7856 or 513-569-7856.



Horizontal Wells

(from page 1)

At Savannah River, two horizontal wells were installed along the abandoned sewer line. To install the horizontal wells, a curved bore hole was drilled to a predetermined depth, then a horizontal bore was drilled for the length of the well. Sections of the horizontal run of the well contain screen openings to allow for a broader lateral distribution of gas injection and extraction. Both wells operated concurrently. First, one well, installed below the water table (within the contamination zone) was used to inject air from injection pumps. The pumps drove the air across the contamination plume so that the contaminants volatilized. The second well, installed above the water table was used as a vapor extraction well to collect the volatilized contaminants and pump them into an above-ground treatment device. After the treatment device separated the contaminants from the air, the air could be recycled into the injection well or dispersed into the atmosphere. The volatile organics were successfully stripped from the groundwater and soils. In the most effective wells located in the center of the site, trichloroethylene levels were reduced from over 1,800 parts per billion (ppb) to 10 ppb and tetrachloroethylene levels from 180 ppb to 2 ppb.

The horizontal well process can also be applied to other volatile organic contaminants such as gasoline hydrocarbons, benzene and other chemicals having an affinity for a gaseous versus liquid phase, because of a relatively higher vapor pressure and/or a lower solubility. The injection medium can be air or other gas or a gas and liquid mixture depending on the type of contaminant to be removed. Air may be the most economical method for large plumes. Steam also can be used to facilitate volatilization. Reactants, such as bicarbonate, which react with the groundwater to form purging gases, may also be used. Treatment options for the extracted volatilized contaminant are: filtration (such as carbon activated filters); incineration; or an off-gas stack or similar treatment method.

For more information, call Caroline Teelon at Westinghouse Savannah River Company at 803-725-5540.



Vendor Information System for Innovative Treatment Technologies (VISITT)

Progress Report – February 1992

INTRODUCTION TO VISITT

The Vendor Information System for Innovative Treatment Technologies (VISITT) is a new automated database being developed by EPA to provide current information on innovative treatment. VISITT will contain technology information submitted by developers, manufacturers, and suppliers of innovative treatment technology equipment and services. The database will provide a means for innovative technology vendors to make their products and capabilities known. The system is being designed for hazardous waste cleanup professionals to learn about the applications and performance of these new technologies.

TECHNOLOGIES INCLUDED

VISITT will contain information on vendors of *innovative* technologies to treat ground water in situ, soils, sludges, and sediments. Examples of technologies included are soil washing, thermal desorption, bioremediation, solvent extraction, and in situ vitrification. The database will not include more established technologies—incineration, solidification/stabilization, and ex situ groundwater treatment. Technologies may be at bench, pilot, or full scale.

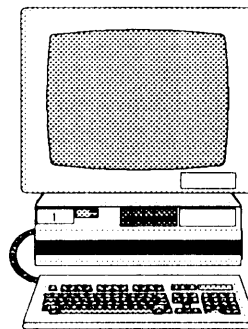
INFORMATION INCLUDED

Each vendor file in VISITT will include company information (company name, address, contacts, and phone number), a technology description, technology advantages and limitations, and applicable media, wastes, and contaminants. The vendor may provide additional information on technologies at the pilot or full scale, including:

- Performance data
- Waste limitations
- Unit costs and factors impacting cost
- Available hardware/capacity
- Project names and contacts
- Permits obtained
- Treatability study capabilities
- References

FEATURES OF VISITT

VISITT will be available on diskettes compatible with personal computers using DOS operating systems. Updates may also be available on-line. Some of the features VISITT will offer include the ability to:



- Enter a waste description to identify innovative technologies that treat such wastes
- Enter a specific technology to identify available vendors
- Enter a site name to locate any vendors that may have conducted treatability studies or cleanups at that site
- View the information on the screen
- Print complete vendor/technology information

STATUS

September 30, 1991 was the official deadline for vendors to submit the Vendor Information Form to be included in the first release of VISITT in the spring of 1992. Forms received after the deadline are being evaluated in the order they are received, and will be included in the first release as time permits. Otherwise, they will be included in the second release in six to 12 months.

To date, 106 vendors have submitted information forms concerning 159 technologies. A small number of these technologies are not eligible because they fall into the established technology category. Information on the remaining technologies is being reviewed for clarity and completeness before being entered into the system.

HOW TO SUBMIT TECHNOLOGY INFORMATION

The Vendor Information Form (EPA/540/2-91/011) is available to treatment vendors who would like to be included in VISITT. To order the form, call EPA/ORD Publications at (513) 569-7562.

HOW TO RECEIVE THE VISITT DATABASE

If you would like to order VISITT when it becomes available, complete the form below and send to:

VISITT Database
PRC Environmental Management, Inc.
1505 Planning Research Drive
McLean, VA 22102

Call the VISITT hotline at 1-800-245-4505 if you would like more information.

Please place me on the mailing list to receive information on the Vendor Information System for Innovative Treatment Technologies (VISITT) when it becomes available. (Please type or print legibly.)

Name _____ Company _____

Address _____ City _____ State _____ Zip Code _____

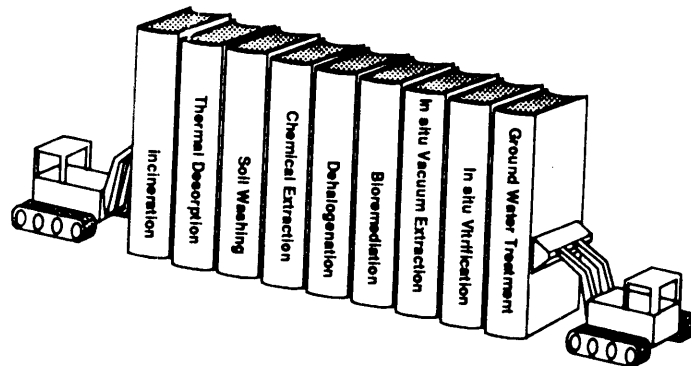
NOTICE OF AVAILABILITY
March 1992

**INNOVATIVE TREATMENT TECHNOLOGIES:
OVERVIEW AND GUIDE TO INFORMATION SOURCES**
EPA/540/9-91/002

This document is the result of an effort to gather, under one cover, a wide variety of existing EPA technical guidance and information that describes the status and capabilities of innovative hazardous waste site remediation technologies. The guidance is intended as a reference guide to assist project managers in their technical investigations and to support the overall decision making process for hazardous waste sites.

"Innovative Treatment Technologies: Overview and Guide to Information Sources", available in March 1992, provides an overview of a selected number of innovative treatment technologies, with particular emphasis on those technologies that are applicable to organic contamination. The manual focuses on eight source control technologies and briefly discusses in situ ground water remediation technologies. The nine sections contained in the manual are listed below:

- Incineration
- Thermal Desorption
- Soil Washing
- Chemical Extraction
- Dechlorination
- Bioremediation
- Vacuum Extraction
- In situ Vitrification
- Ground Water Treatment



In each section, the manual provides a brief description of the physical, chemical, and biological processes that technology uses, and discusses the status, applications, and strengths and weaknesses of the treatment technology. The manual also includes overview reference materials and, when available, information on waste or site characteristics that may affect the performance of the technology. Finally, the manual provides a list of sites that use the technology and the managers of those sites.

This document was prepared by the Office of Solid Waste and Emergency Response, Technology Innovation Office. For more information, please call John Quander of the Technology Innovation Office at 703-308-8845, FTS 678-8845.

"Innovative Treatment Technologies: Overview and Guide to Information Sources"
EPA/540/9-91/002

will be distributed through: EPA Center for Environmental Research Information (CERI)
26 W. Martin Luther King Drive
Cincinnati, OH 45268
(513) 569-7562

If you would like to receive a copy of the manual, please call CERI or fill out the following information and mail this sheet to the address listed above.

Name _____

Address _____



Out of the ATTIC

Information on Metals Removal in ATTIC

EPA's Alternative Treatment Technology Information Center (ATTIC) is a source for locating data and technical information on innovative treatment technologies for the cleanup of hazardous wastes.

David Smith of EPA Region 8 recently consulted ATTIC looking for information on technologies for remediating former wood preserving sites. Using his PC and modem, he dialed into ATTIC, accessed the ATTIC database, and performed a summary search for the phrases "wood preserving" and "wood treatment" and found 35 abstracts that contained information on relevant contaminated sites. Eighteen of these references were from Records of Decision and the other 17 were treatability studies, removal actions, Superfund Innovative Technology Evaluation (SITE) Program demonstrations, and case studies. The abstracts described reports on the applications of various technologies including bioremediation, ultraviolet oxidation, and chemical fixation/stabilization. David then narrowed his search criteria and found that four of these reports involved sites in his Region.

One of the abstracts found in his first search was entitled "Recovery of Chemicals from Water Using Ion Exchange: A Case Study." As explained in the abstract, this report described extraction of heavy metals from stormwater runoff and groundwater using

(see ATTIC page 4)

Successful Stabilization of Organics

by Edward Bates, Risk Reduction Engineering Laboratory

An innovative immobilization technology that stabilizes semi-volatile organic compounds as well as inorganic compounds was recently demonstrated by the Silicate Technology Corporation (STC) of Scottsdale, Arizona. This technology is particularly exciting because immobilization technologies, although generally effective in immobilizing metallic and other inorganic contaminants, have not been effective previously for wastes containing semi-volatile organic constituents. The STC technology showed favorable results when it was recently demonstrated as part of the EPA's Superfund Innovative Technology Evaluation (SITE) program at the Selma Pressure Treating Site in Selma, California.

Former wood treatment operations at the site had contaminated approximately 18,000 cubic yards of soils with high concentrations of pentachlorophenol (PCP), arsenic, chromium, copper and oil and grease.

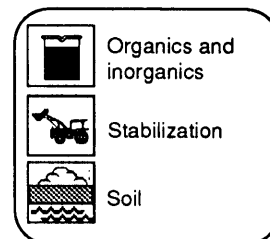
For the process, STC developed two proprietary reagents, SOILSORB HC for the organic constituents and SOILSORB HM for the inorganic constituents. These silicate reagents adsorb the contaminants prior to encapsulating the waste in a strong, leach-resistant, cement-like material. Results from treatability studies can be used to adjust the amounts of reagents required for stabilization according to variations in organic and inorganic contaminant concentrations.

At Selma, treatment of contaminated soil began with the separation of the coarse and fine waste materials. The coarse materials were crushed to less than 3/8 inch. The waste was then weighed and predetermined amounts of the silicate reagents were added. The mixture was conveyed to a pug mill mixer where water was added and the mixture blended. (Sludges may be placed directly into the pug mill, reagents added and mixing continued). Treated material was then placed into onsite molds for curing and casting and subsequent placement into a prepared storage area for long-term (multi-year) study.

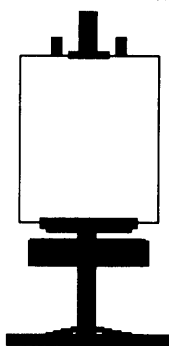
The STC process successfully solidified contaminated soils containing less than 2% oil and grease with a moisture content of up to 6%. Extensive sampling and analysis before and after treatment compared physical, chemical and leaching properties. Initial PCP total waste concentrations as high as 10,000 parts per million (ppm) were reduced 91 to 97% (to as low as 53 ppm) as measured by EPA Method SW846-8270 (methylene chloride extraction). After adjusting data to eliminate any apparent reduction due to dilution, standard Toxicity Characteristic Leaching Procedure (TCLP) leach tests on raw and waste material produced small and inclusive numbers for PCP but indicated up to 92% reduction (from 1.82 ppm to 0.09 ppm) for arsenic and 97% for copper (from 9.43 ppm to 0.06 ppm). Substituting distilled water for acetic acid in the TCLP procedure indicated reductions up to 97% for PCP (from 40.0 ppm to 0.6 ppm), 98% for arsenic (from 0.80 ppm to less than 0.01 ppm) and 90% for copper (from 0.56 ppm to 0.03 ppm). Permeability of the treated waste was low: 1/10th of a foot per year ($< 1.7 \times 10^{-7}$ cm/sec). Unconfined compressive strength of the treated wastes was moderately high, averaging 260-350 pounds per square inch. The treated waste volume increased 59-75% over the original waste volume.

Replication of the process should prove cost effective. The estimate for treatment of large amounts of wastes (15,000 cubic yards) similar to waste found at Selma is approximately \$200 per cubic yard.

An Applications Analysis Report should be available by mid-1992. For more information, call Ed Bates at the Risk Reduction Engineering Laboratory at FTS-684-7774 or 513-569-7774.



**Conference
Alert**



Subsurface Restoration Conference

June 21-24, 1992

This conference will present state-of-the-art assessments of regulatory strategy, basic science, site characterization, contaminant immobilization and containment, and technologies for contaminant removal and destruction. It is sponsored by EPA and four national research centers. The conference will be held at the Doubletree Hotel-Lincoln Centre, Dallas, Texas. The poster title deadline is March 16. Extended abstracts must be submitted by May 4. For more information call 713-285-5429.

ATTIC (from page 3)

ion exchange treatment. The site, an operating wood treatment plant, was contaminated with chromium, copper and arsenic. The reported concentration of chromium in the groundwater was originally 50 ppm. A reduction in concentration to 11 ppb was achieved. Mr. Smith searched for other reports on ion exchange and found 26 more abstracts.

Another abstract he found was entitled "Arsenic Removal Using Electrochemically Generated Iron in Conjunction with Hydrogen Peroxide Addition." This paper compared several physicochemical processes that are commonly used in the removal of metals from water such as precipitation, coprecipitation, surface complexation, and electrostatic attraction. The feasibility of electrochemical technology for arsenic and chromium removal was studied using bench-scale tests and treatability studies.

From these and other abstracts, Mr. Smith was provided with information that included publication references, contact names, addresses and phone numbers. After scanning the abstracts he had retrieved, Mr. Smith called the ATTIC System Operator and requested the full reports described in the abstracts. Brian, one of the System Operators, copied the reports and sent them out the same day.

Over 1400 members of the hazardous waste community are registered users of the ATTIC system. There is no charge for accessing, searching or downloading reports from the system. Information on ATTIC is available from the System Operator at 301-670-6294 or Joyce Perdek, of EPA's Risk Reduction Engineering Laboratory, at FTS-340-4380 or 908-321-4380. To access ATTIC by modem, dial 301-670-3808.

To order additional copies of this or previous issues of *Tech Trends*, call the publications unit at CERL. (513) 569-7562 or FTS 684-7562 and refer to the document number on the cover of the issue.

To be included on the permanent mailing list for *Tech Trends*, call 703-308-8800.

Tech Trends welcomes readers' comments, suggestions for future articles and contributions.

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